









Ruby Orifices

ACCUSTREAM #	DESCRIPTION	REPLACES	PRICE	
12498-XXX	New Style Orifice	#014201-XX	\$14.25	
11226-XXX	P3 Orifice	#009519-XX #TL-003002-XX	\$14.25	
11238-XXX	Standard Waterjet Orifice	#004519-XX #TL-003001-XX	\$14.25	
11398-XXX	P2/Step Orifice	#001821-XX	\$14.25	
11462-XXX	Low Mass Orifice	#003788-XX #TL-003003-XX	\$14.25	





Increase Orifice Life

The AccuStream thimble filter effectively prevents in-line contaminants from harming orifice assemblies by preventing debris from the most common sources within a waterjet system. AccuStream recommends installing the thimble filter to maximize productivity and reduce orifice related maintenance.

ACCUSTREAM #	DESCRIPTION	PRICE	
12533	Thimble HP Filter Assembly <i>Includes Bullet and Thimble Filter Element</i>	\$130.00	
11288	Bullet for Thimble Filter	\$11.00	
12401	Thimble Filter Element	\$119.00	

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Diamond Orifices

ACCUSTREAM #	DESCRIPTION	REPLACES	PRICE	
12498D-XXX	Diamond Orifice, New Style	#014155-XX #009519-XX	\$425.00	
11238D-XXX	Standard Waterjet Diamond Orifice*	#004519-XX	\$425.00	
11398D-XXX	P2/Step Diamond Orifice	#D-5070-XX	\$425.00	
11462D-XXX	Low Mass Diamond Orifice*	#D-5071-XX #TL-003004-XX	\$425.00	

*Please call for delivery times.

Diamond Warranty

AccuStream diamond orifice assemblies come with a 500 hour limited warranty against manufacturer defect. AccuStream recommends customers inspect diamonds twice a month to insure proper wear. To avoid in-line contaminants from damaging diamond orifice assemblies, AccuStream suggests using a Thimble Filter Assembly. Ask your sales representative for further details.

ACCUSTREAM #	DESCRIPTION	PRICE	
12533	Thimble HP Filter Assembly <i>Includes Bullet and Thimble Filter Element</i>	\$130.00	
11288	Bullet for Thimble Filter	\$11.00	
12401	Thimble Filter Element	\$119.00	

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Long Life Nozzles

ACCUSTREAM #	DESCRIPTION	REPLACES
11219-020-30	.281 x .020 x 3.000"	#012680-20-30
11219-030-30	.281 x .030 x 3.000"	#012680-30-30
11219-030-35	.281 x .030 x 3.500"	#012680-30-35
11219-030-40	.281 x .030 x 4.000"	#012680-30-40
11219-035-30	.281 x .035 x 3.000"	#012680-35-30
11219-035-40	.281 x .035 x 4.000"	#012680-35-40
11219-040-30	.281 x .040 x 3.000"	#012680-40-30
11219-040-20	.281 x .040 x 2.000"	#012680-40-20
11219-040-35	.281 x .040 x 3.500"	#012680-40-35
11219-040-40	.281 x .040 x 4.000"	#012680-40-40
11219-045-30	.281 x .045 x 3.000"	#012680-45-30
11219-050-30	.281 x .050 x 3.000"	#012680-50-30
11219-050-35	.281 x .050 x 3.500"	#012680-50-35

Roctec 500 Nozzles

ACCUSTREAM #	DESCRIPTION	REPLACES
11277-015-25	.281 x .015 x 2.500"	#010460-15-25
11277-020-20	.281 x .020 x 2.000"	#010460-20-20
11277-030-30	.281 x .030 x 3.000"	#010460-30-30
11277-030-40	.281 x .030 x 4.000"	#010460-30-40
11277-035-40	.281 x .035 x 4.000"	#010460-35-40
11277-040-30	.281 x .040 x 3.000"	#010460-40-30
11277-040-40	.281 x .040 x 4.000"	#010460-40-40
11277-050-30	.281 x .050 x 3.000"	#010460-50-30

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Long Life Nozzles with Performance Locating Ring











ACCUSTREAM #	DESCRIPTION	REPLACES
11219-030-30-PR	.281 x .030 x 3.000"	#014214-30-30
11219-030-40-PR	.281 x .030 x 4.000"	#014214-30-40
11219-035-40-PR	.281 x .035 x 4.000"	#014214-35-40
11219-040-30-PR	.281 x .040 x 3.000"	#014214-40-30
11219-040-40-PR	.281 x .040 x 4.000"	#014214-40-40

Roctec 500 Nozzles with Performance Locating Ring








ACCUSTREAM #	DESCRIPTION	REPLACES
11277-030-30-PR	.281 x .030 x 3.000"	#014194-30-30
11277-030-40-PR	.281 x .030 x 4.000"	#014194-30-40
11277-040-30-PR	.281 x .040 x 3.000"	#014194-40-30
11277-040-40-PR	.281 x .040 x 4.000"	#014194-40-40

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ACCUSTREAM #	DESCRIPTION	REPLACES	
12834	DiaLine Head Assembly		
12905	DiaLine Head Assembly-Clamp Style		
12749-XXX	DiaLine Diamond Orifice		
12249	P3 Mixing Chamber	#009940-2 #TL-002005-1	
12765	P3 Mixing Chamber <i>With Single Abrasive Inlet</i>		
11465	Abrasive Nozzle Clamp	#009939-1	
11357	Retainer Collet	#009941-1	
12884	Nut, DiaLine Clamp Style		
12752	Inlet Connector, DiaLine		
12747	Carbide Mixing Chamber, DiaLine		

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ACCUSTREAM #	DESCRIPTION		
11299	Nozzle Retainer	#B-1041-1 #TL-002002-1	
11358-4	Nozzle Body, Short (Length 4.33")	#001995-1 #TL-002001-1	
11358-8	Nozzle Body, Long (Length 8.11")	#001995-2 #TL-002001-2	
11490	New Style Nozzle Tube	#014196-1	
11463	Low Mass Nozzle Body	#006145-1 #TL-002003-1	
11361	Rubber Splash Guard		
11362	Carbide Splash Guard		

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ACCUSTREAM #	DESCRIPTION	REPLACES	
11135	HP Seal Kit, 60K <i>Includes 4 HP Seals, 4 Hoops, 2 Bronze Backups and 1 HP Grease Packet</i>	#001198-1 #TL-001001-1	
11467	HP Seal Kit, 60K W/O Bronze Backup <i>Includes 4 HP Seals, 4 Hoops and 1 HP Grease Packet</i>		
11076	HP Seal <i>.875" ID (Includes O-Ring)</i>	#004406-1 #TL-001015-1	
11077	Hoop <i>For .875" ID Seal</i>	#004407-1 #TL-001014-1	
11134	Bronze Backup	#B-1465-1 #TL-001019-1	
11115	Check Valve Body, 60K	#004383-3 #TL-001003-3	
11421	Check Valve Assembly, 60K <i>Includes Check Valve, Outlet Body & Check Valve Repair Kit</i>	#010559-3	
11231	Outlet Body	#C-1313-1 #TL-001007-1	
11282	Check Valve Repair Kit <i>Includes Seat, Outlet & Inlet Poppet, Spring, Screw, Housing, 2 O-Rings</i>	#010642-1 #015866-1 #TL-001004-1	
11228	Outlet Poppet	#005917-1 #TL-001016-1	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
11229	Inlet Poppet	#010011-1 #015384-1 #TL-001024-1	
11230	Insert	#004382-1 #TL-001017-1	
11233	Retaining Screw	#004380-1 #TL-001026-1	
11232	Inlet Poppet Housing	#010564-1 #TL-001022-1	
11234	Poppet Spring	#A-1606	
12599	Low Pressure Cylinder <i>No Chrome ID – Use only with AccuStream part # 12349</i>	#C-1000-1	
11284	Low Pressure Cylinder <i>Chrome Plated ID</i>	#C-1000-1 #TL-001012-1	
11281	Low Pressure Seal Kit-ESL	#010641-1 #TL-001006-1	
11286	Low Pressure Seal Kit	#B-1163-1 #TL-001021-1	
11438	Hydraulic Piston	#007026-1 #TL-001013-1	





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ACCUSTREAM #	DESCRIPTION	REPLACES	
12349	New Style Hydraulic Piston <i>Capped T Seal Style with Wear Rings</i>		
12386	Piston Seal Kit <i>For use with new Style Hydraulic Piston</i>		
11117	HP Cylinder, 60K	#007038-3 #TL-001002-3	
11365	Back-up Seal Sleeve	#B-1002-2 #TL-001018-1	
11432	Right End Bell Assembly, 60K	#007303-1 #TL-001008-1	
11433	Left End Bell Assembly, 60K	#007303-2 #TL-001008-2	
11468	Space Oil Seal	#010276-1 #TL-001027-1	
11420	High Pressure End Cap	#321276-1 #TL-001010-1	
11437	Plunger Retainer <i>Made of harder material for longer life</i>	#007029-1	
11309	High Pressure Plunger <i>60k Ceramic Plunger</i>	#010253-1 #TL-001005-1	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
11471	Tie Rod	#B-1000-2	
11472	Hex Nut	#A-1000	
11446	Piston Assembly <i>Includes 2 Ceramic Plungers, 2 Plunger Retainers, 2 Snap Rings & Piston</i>	#010561-1	
11422	Retrofit to ESL <i>Includes 2 Ceramic Plungers, 2 Check Valve Repair Kits, 2 Rod Seals & 1 HP Seal Kit</i>	#010281-1	
11570	Intensifier Short Block Assembly	#010558-3	
12246	Long Block Intensifier Assembly <i>Electrical Shift (24v switching available)</i>	#010583-3	
11595	Attenuator Assembly, 60K <i>1 Liter and 2 Liter Attenuators available</i>	#012692	
11480	Bleed Down Valve Assembly <i>Individual parts available upon request</i>	#C-5841-1 #TL-001011-1	
11331	Bleed Down Valve Repair Kit	#004694-1 #TL-001009-1	
11594	Bleed Down Valve Body	#001822-1 #TL-001033-1	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
11469	Firing Pin, Mechanical Shift	#002226-1	
11470	Shifting Pin, Electrical Shift	#B-1702-1	
13006	Hydraulic Manifold <i>Top Mount</i>		
12177	Hydraulic Manifold <i>Side Mount w/ Relief Valve</i>	#013403-1	
12378	Actuator Assembly <i>Electronic Shift</i>	#B-8346-1	
12357	Sensor Assembly <i>24V Electronic Shift</i>	#011275-1	
11679-125	Check Valve O-Ring	#A0275-125	
12801	Mechanical Shift Cable Guide Left	#C-5462-1	
12802	Mechanical Shift Cable Guide Right	#C-5461-1	
12724	Actuating Plunger	#B-1007-1	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
12725	Shifting Split Pen	#B-1611-1	
12791	Compression Spring <i>(Inner Spring)</i>	#A-1713	
12792	Compression Spring <i>(Outer Spring)</i>	#A-1012	
12974	Bushing Guide for End Bell	#B-1040-2	
11733	Electrical Shift and Pilot Assembly <i>24v (Rexroth)</i>	#A-18862	
12684	Electrical Shift and Pilot Assembly <i>24v (Vickers)</i>	#C-2743-1	
11737	Pilot Valve <i>Mechanical Shift (Vickers)</i>	#006869-1 #B-2498-1	
11736	Pilot Valve <i>24V Electrical</i>	#A-10544	
12018	Mechanical Shift and Pilot Assembly <i>(Vickers)</i>	#A-9183	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
12387	HP Seal Installation Tool Kit	#B-2291-1	
12029	Bleed Down Tool		
11475	Minor Swivel Repair Kit <i>Includes Hp Seal, Hoop, Backup and 2 O-Rings</i>	#007117-1	
11476	Major Swivel Repair Kit <i>Includes Minor Kit, Shaft Seal, Thrust Bearing and Washers</i>	#007663-1	
11402	10" .45 Micron filter	#A-1449	
11390	10" 1.0 Micron filter	#A-1555	
11210-XXX	Lapping Paper <i>Available in 12, 15 and 30 Micron</i>		
11448	Accu Goop <i>Food Grade Anti Seize Lube 4 oz</i>	#A-2185	
11111	Blue Goop 2 oz	#A-2185	

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ACCUSTREAM #	DESCRIPTION	REPLACES	
11146	Insta 1 Valve Repair Kit <i>Includes Poppet Stem, O-Ring, Poppet Seat, HP Valve Seal, Seal Backup Ring</i>	#001959-1 #TL-004001-1	
11140	Poppet Stem, Insta 1	#006934-1 #TL-004002-1	
11141	Seat, Insta 1	#006933-1 #TL-004003-1	
11142	HP Valve Seal, Insta 1	#001328-1 #TL-004004-1	
11143	Backup Ring, Insta 1	#001337-1 #TL-004005-1	
11144	Valve Body, Insta 1	#006143-1 #TL-004006-1	
11218	On/Off Valve Screw	#001112-1 #TL-004007-1	
12128	Insta 1 Air Actuator <i>(normally closed)</i>	#001323-1 #TL-004018-1	
11288	Coned Insert	#A-5713 #TL-004008-1	
11394	3/8" Male to 1/4" Female Adapter		

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